## Ramgarhia Polytechnic College, Phagwara



# Mechanical Engineering Department

Head of Department: Er. Gaurav Kumar

Name of the Faculty: Er. Garandeep singh

Discipline: Mechanical Engineering Department

Semester: 3<sup>rd</sup>

Subject: ENGINEERING MATERIALS

Lesson Plan Duration: 16 Weeks

#### RATIONALE

Lot of development has taken place to the field of materials. New materials are being developed and it has become possible to change the properties of materials to suit the requirements. Diploma holders in this course are required to make use of different materials for various applications. For this purpose, it is necessary to teach them basics of metal structure, properties, usage and testing of various ferrous and non ferrous materials and various heat treatment processes. This subject aims at developing knowledge about the characteristics, testing and usage of various types of materials used in industries.

#### **Learning Outcomes**

After undergoing this course, the students will be able to:

- CO1. Distinguish between metals and non metals and ferrous and non ferrous materials.
- CO2. Analyze microstructure and changes in microstructure due to heat treatment.
- CO3. Carryout various heat treatment processes such as annealing, normalizing.
- CO4. Draw and interpret iron-carbon diagram.
- CO5. Classify various types of plastics and rubber.
- CO6. Explain properties and applications of composites, ceramics and smart materials.
- CO7. Select suitable material to be used for various engineering applications

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CO1							
CO2							
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CO5							
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CO7	CO7
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# **Syllabus**

	Details	Hours
1.	Introduction Material, History of Material Origin, Scope of Material Science, Overview of different engineering materials and applications, Classification of materials, Thermal, Chemical, Electrical, Mechanical properties of various materials, Present and future needs of materials, Overview of Biomaterials and semiconducting materials, Various issues of Material Usage-Economical, Environment and Social.	(07hrs)
2.	. Crystallography Fundamentals: Crystal, Unit Cell, Space Lattice, Arrangement of atoms in Simple Cubic Crystals, BCC, FCC and HCP Crystals, Number of atoms per unit Cell, Atomic Packing Factor.  Deformation: Overview of deformation behaviour and its mechanisms, behaviour of material under load and stress-strain . Failure Mechanisms: Overview of failure modes, fracture, fatigue and creep	(07hrs)
3.	Metals And Alloys Ferrous Materials: Different iron ores, Raw materials in production of iron and steel, Basic process of iron-making and steel-making, Classification of iron and steel. Cast Iron: Different types of Cast Iron, manufacture and their use. Classification of Grey cast iron and S.G Steels: Steels and alloy steel, Classification of plain carbon steels,	(14 hrs)

	Properties and usage of different types of Plain Carbon Steels, Effect of various alloys on properties of steel, Uses of alloy steels (high speed steel, stainless steel, spring steel, silicon steel)  Non Ferrous Materials: Properties and uses of Aluminium, Copper and Zinc and their alloys	
4.	Heat Treatment Purpose of heat treatment, Solid solutions and its types, Formation and decomposition of Austenite, Martensitic Transformation – Simplified Transformation Cooling Curves. Various heat treatment processes-hardening, tempering, annealing, normalizing, Case hardening and surface hardening, Hardenability of steels, Selection of case carburizing and induction hardening steels. Types of heat treatment furnaces (only basic idea)	(08hrs)
5.	Plastics Important sources of plastics, Classification-thermoplastic and thermoset and their uses, Various trade names of plastics, Plastic coatings, food grade plastics. Applications of plastics in automobile and domestic use.  Rubber classification - Natural and synthetic. Selection of rubber	(03 hrs)
6.	Advanced Materials Composites-Classification, properties, applications Ceramics-Classification, properties, applications Adhesives – Classification, properties and applications Smart materials - properties and applications.	(03 hrs)
7.	Miscellaneous Materials Overview of -Tool and Die materials, Materials for bearing metals, Materials for Nuclear Energy, Refractory materials.	(06hrs)

#### **Reference Books:**

- 1. Text book of Material Science by R.K. Rajput; Katson Pubs, Ludhiana
- 2. Text book of Material Science by V.K. Manchanda; India Publishing House, Jalandhar.

- 3. Introduction to Material Science by A.R. Gupta, Satya Prakashan, New Delhi.
- 4. Material Science by Hazra, Chaudhary

#### **Delivery/Instructional Methodologies**

Sr.No.	Description		
1.	Chalk and Talk		
2.	PowerPoint Presentation		

#### **Assessment Methodologies**

Sr. No.	Description	Туре
1.	Student Assignment	Direct
2.	Test	Direct
3.	Board Examination	Direct
4.	Student Feedback	Direct

# Gaps in the syllabus - to meet industry/profession requirements

S.NO.	DESCRIPTION	PROPOSED ACTIONS	PO MAPPING
	N/A	N/A	N/A

### Topics beyond syllabus/advanced topics

Units	Details	Hours

N/A	N/A	N/A

### **Web Source References**

Sr. No.	URL	
1.	https://nptel.ac.in/	

#### **Lesson Plan**

Week	Theory		Practical	
	Lecture	Lecture		02hrs per week
	Day		Day	
	1 <sup>st</sup>	Material, History of		Classification of about 25
		Material Origin, Scope of		specimens of
	2 <sup>nd</sup>	Material Science, Overview		materials/machine parts
	_	of different engineering		into (i) Metals and non
1 <sup>st</sup>		materials and applications	1.	metals (ii) Metals and

	3 <sup>rd</sup>	Classification of materials, Thermal, Chemical properties		alloys
	4 <sup>th</sup>	Electrical, Mechanical properties of various materials		(iii) Ferrous and non
2 <sup>nd</sup>	5 <sup>th</sup>	Present and future needs of materials, Overview of Biomaterials and	2.	ferrous metals (iv) Ferrous and non
	6 <sup>th</sup>	semiconducting materials		ferrous alloys
	7 <sup>th</sup>	Various issues of Material Usage-Economical, Environment and Social		
2 rd	8 <sup>th</sup>	Fundamentals: Crystal, Unit Cell, Space Lattice,	3.	Given a set of specimen of metals
3 <sup>rd</sup>	9 <sup>th</sup>	- Arrangement of atoms in Simple Cubic Crystals, BCC, FCC and HCP Crystals		and alloys (copper, brass, aluminium, cast iron, HSS, Gun metal)
	10 <sup>th</sup>	Number of atoms per unit Cell, Atomic Packing Facto		; identify and indicate
4 <sup>th</sup>	11 <sup>th</sup>	Deformation: Overview of deformation behaviour and		the various properties possessed by them.

	12 <sup>th</sup>	its mechanisms, behaviour of material under load and stress-strain	4.	
	13 <sup>th</sup>	. Failure Mechanisms: Overview of failure modes, fracture, fatigue and creep		
5 <sup>th</sup>	14 <sup>th</sup>	Tracture, ratigue and creep	5.	a) Study of heat treatment furnace.
	15 <sup>th</sup>	Metals And Alloys Ferrous Materials	<i>J</i> .	deadificate furnition.
	16 <sup>th</sup>	Different iron ores, Raw materials in production		
6 <sup>th</sup>	17 <sup>th</sup>	of iron and steel, Basic process of iron-making and steel-making, Classification of iron and steel.	6.	Study of a thermocouple/ pyrometer
	18 <sup>th</sup>	REVISION		
	19 <sup>th</sup>	1 <sup>st</sup> Sessional Test (Tentative		Study of a metallurgical microscope and a
7 <sup>th</sup>	20 <sup>th</sup>	Cast Iron: Different types of Cast Iron, manufacture and their use. Classification of	7.	specimen polishing machine
	21 <sup>st</sup>	Grey cast iron and S.G		
	22 <sup>nd</sup>	Steels: Steels and alloy steel, Classification of		REVISION
	23 <sup>th</sup>	plain carbon steels, Properties and usage of	8.	
8 <sup>th</sup>	24 <sup>th</sup>	different types of Plain Carbon Steels, Effect of various alloys on properties of steel,	0.	
	25 <sup>th</sup>	Uses of alloy steels (high speed steel, stainless steel,		
	26 <sup>th</sup>	spring steel, silicon steel)		

9 <sup>th</sup>	27 <sup>th</sup>	Non Ferrous Materials: Properties and uses of Aluminium, Copper and Zinc and their alloys	9.	To prepare specimens of following materials for microscopic examination and to Examine the microstructure of the specimens of following materials: i) Brass ii)Copper iii)Grey iv)Malleable v
10 <sup>th</sup>	29 <sup>th</sup>	Purpose of heat treatment, Solid solutions and its types, Formation and decomposition of Austenite, Martensitic	10.	v)Low carbon steel vi)High carbon steel vii) HSS
11 <sup>th</sup>	31 <sup>st</sup> 32 <sup>nd</sup>	Transformation – Simplified Transformation Cooling Curves  . Various heat treatment processes- hardening, tempering, annealing, normalizing, Case hardening and surface hardening, Hardenability of steels	11.	. To anneal a given specimen and find out difference in hardness as a result of annealing
12 <sup>th</sup>	34 <sup>th</sup> 35 <sup>th</sup>	PTM  2nd Sessional Test (Tentative)  , , Selection of case carburizing and induction hardening steels. Types of	12.	REVISION

13 <sup>th</sup>	37 <sup>th</sup> 38 <sup>th</sup>	heat treatment furnaces (only basic idea)  Important sources of plastics, Classification- thermoplastic and thermoset uses, Various trade names of plastics, Plastic coatings, food grade plastics. Applications of plastics in	13.	To normalize a given specimen and to find out the difference in hardness as a result of
	40 <sup>th</sup>	automobile and domestic use.  Rubber classification - Natural and synthetic. Selection of rubber		normalizing
14 <sup>th</sup>	41 <sup>st</sup>	Composites-Classification, properties, applications  Ceramics-Classification, properties, applications	14	To normalize a given specimen and to find out
	42 <sup>nd</sup>	Adhesives – Classification, properties and applications Smart materials - properties and applications		the difference in hardness as a result of normalizing
	43 <sup>rd</sup>	Overview of -Tool and Die materials		
15 <sup>th</sup>	44 <sup>th</sup>	Materials for bearing	15.	To harden and temper a specimen and to find out the difference in
	45 <sup>th</sup>	Materials for bearing metals		hardness due to tempering.
	46 <sup>th</sup>	Materials for Nuclear Energy, Refractory materials.		
16 <sup>th</sup>	47 <sup>th</sup>	REVISION		VIVA

48 <sup>th</sup>	3 <sup>rd</sup> Sessional Test	16.	